

Ingalls Shipbuilding

A Division of Huntington Ingalls Industries

SCM Overview and Perspective

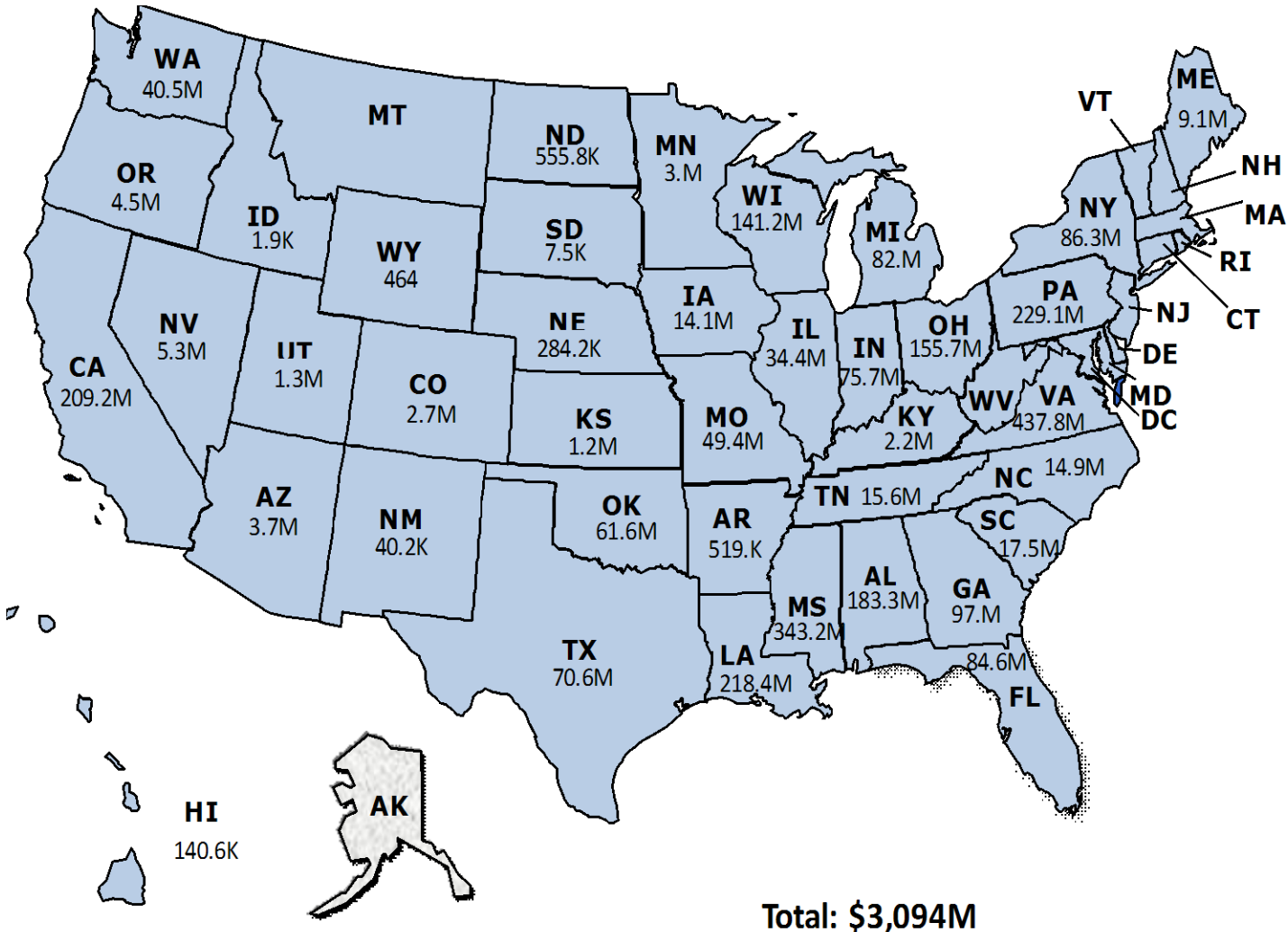
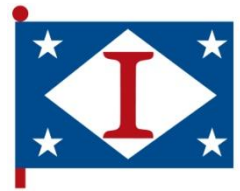
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Director, Material Acquisition

Supply Chain Management



Ingalls Supply Chain Spend for 2010 – 2012



CT	77.3M
DC	13.9M
DE	1.2M
MA	99.M
MD	12.7M
NH	5.2M
NJ	186.1M
RI	504.4K
VT	1.1M
WV	666.6K



Quality

- Increased Inspection to Quality Requirements
- Ingalls Waiver Process



Cost

- Customer has Reduced Acquisition Budgets
- Focus on Affordability : HII Increasing Joint Procurement Agreements



Compliance

- FAR Requirements on Proposals
- Conflict Minerals



Communication

- Customer, Ingalls and Supplier on the Same Page
- Keep all Relevant Parties in the Information Circle